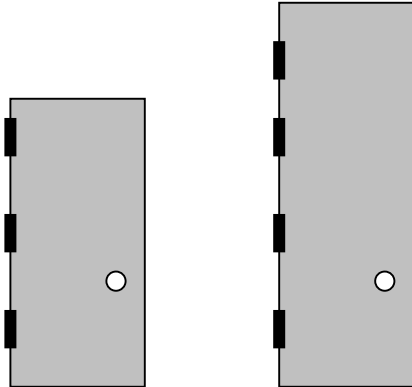


# Italdoor – Machining Master Chart

(Co-ordinated with Baron Metal Frames, Daybar Not 100%)

## Standard Imperial



**All Measured From Top Of Door**

### Hinge Location

**Jamb Height - 4-1/2" hinges**

	80" (6'8)	82" (6'10)	84" (7'0)	90" (7'6)	96" (8'0)	100" (8'4)	108" (9'')	
Top to 1 <sup>st</sup>	7-3/8"	7-3/8"	7-3/8"	7-3/8"	7-3/8"	7-3/8"	7-3/8"	
Top to 2 <sup>nd</sup>	37-5/16"	38-5/16"	39-5/16"	42-5/16"	32-11/16"	34"	36-11/16"	
Top to 3 <sup>rd</sup>	67-1/4"	69-1/4"	71-1/4"	77-1/4"	58"	60-5/8"	66"	
Top to 4 <sup>th</sup>	-	-	-	-	83-5/16"	87-1/4"	95-5/16"	
Top to top of hinges	29-15/16"	30-15/16"	31-15/16"	34-15/16"	25-5/16"	26-5/8"	29-5/16"	

### Lock Holes

Strike location	Jamb Height							
	80" (6'8)	82" (6'10)	84" (7'0)	90" (7'6)	96" (8'0)	100" (8'4)	108" (9'')	
Latch	39-9/16"	41-9/16"	43-9/16"	49-9/16"	55-9/16"	59-9/16"	67-9/16"	
HD Mortise	39-15/16"	41-15/16"	43-15/16"	49-15/16"	55-15/16"	59-15/16"	67-15/16"	

#### Dimension are based on:

Center line latch to bottom of door for standard cylinder hole (2-1/8") – 39-9/16

Center line latch to bottom of door for heavy duty mortise 39-3/16"

Clearance under door is 3/4".

**All Sizes Are Rounded To 1/16"**; If For Any Reason Is Needed Higher Precision Please Consult Official Chart